



# STADUR

Innovation und Systemlösungen

Made in Germany



## GARANTIE URKUNDE

Subject to the  
observance of our processing and  
storage instructions,  
terms of warranty, and General Terms  
and Conditions of Business  
we grant for the bonding  
of our products

**10 Years Guarantee**

**STADUR**  
Innovation und Systemlösungen

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# Stadur Verbundelement FB-SPH

## The Plywood Composite Board

# Product Information

## Stadur Composite Elements FB-SPH



### Description:

FB-SPH composite elements consist of an extruded polystyrene core and 4.0 mm, untreated plywood panels on both sides.  
10 years Stadur guarantee



### Properties:

- very good heat insulation
- good sound insulation values
- very good compressive strength for veneering work
- lightweight
- easy to process with the usual wood and metal working tools



### Facings:

**3/5-ply** bonded plywood 4.0 mm in A 100 quality in accordance with DIN 68705. Industrial roughing with K100. Various wood types and wood qualities can be supplied. Visible glue bleed-through has been excluded by using light melamine resin glue.



### Foam core:

Extruded polystyrene foam, CFC-free or CO<sub>2</sub> foamed, low vapour permeability, lowest water uptake B1 in accordance with DIN 4102. The foam core is corrugated for optimum adhesion.  
No dust release during processing.



### Overall thickness:

24 mm  
Further thicknesses (thicker/thinner) of the facings or the foam core available on request.



### Formats:

2500 x 1700 mm  
Further formats and standard dimensions available on request.



### U and dB values:

The stated dB values are substantiated by a test certificate.

Thickness	Facing	U-value	dB-value	kg/m <sup>2</sup>
24 mm	4.0 mm	1.21	29	4.40



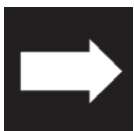
### Special elements:

The Stadur FB-SPH composite elements can be supplied with optimum sound insulation values by incorporating special sound insulation panels, or with intrusion-inhibiting aluminium inserts with test certificate.  
Edge jointing inserts of wood, plastic or aluminium and edge finishing of the foam core as a stepped rebate or tongue and groove are possible. Other core materials, e.g. polyurethane foam, mineral wool or honeycomb construction materials are available on request.



### Note:

The plywood surfaces and edges must be treated with water-soluble surface systems (paints). In the case of solvent-based paints the foam core must be sealed. The maximum pressure for veneering work is 12,000 kg/m<sup>2</sup>. Due to the special construction, a vapour barrier is not necessary (see additional information FB-SPH and FB-SPH/DN). When using solvent-based substances, polyurethane foam must be employed as the core. Please refer to the processing instructions for further information.



### Areas of use:

Door panels	Conservatory construction
Partition wall construction	Vehicle construction
Breastwork elements	